



PCB DEFECT DETECTION USING YOLO ALGORITHM

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Abstract - This project presents a PCB defect detection system based on the YOLOv8 deep learning model, enhanced with advanced feature fusion techniques. The primary objective is to improve the balance between detection speed and accuracy, a challenge faced by traditional defect detection algorithms. To achieve this, the system employs the GhostConv module for efficient feature extraction, reducing computational complexity while preserving accuracy. The system also integrates a multi-scale semantic pyramid fusion structure (SPPFCS), which enhances the fusion of deep, multi-dimensional semantic information, improving the model's capacity to detect various PCB defects, including small-scale anomalies.

Additionally, the introduction of the A2 attention mechanism focuses on improving the detection of smaller targets by enhancing the network's ability to process complex and high-dimensional semantic information. The system utilizes the Wise-IoU loss function during training, which strengthens the model's ability to fit and generalize across different defect types. Experimental evaluations on open-source PCB defect datasets demonstrate that the proposed model achieves a significant improvement in both detection speed and accuracy compared to previous approaches, making it ideal for real-time industrial PCB inspection applications. With these optimizations, our system operates at up to 125 FPS while maintaining high accuracy, achieving a mAP such as open circuits, missing components, and short circuits. This makes it a robust solution for enhancing the quality control process in PCB manufacturing environments, where real-time and precise defect detection is crucial.

Key Words: .PCB -defect detection, Yolo , deep learning, Semantic feature fusion, Ghost convolution, SPPFCS structure, A2 attention mechanism.

1. INTRODUCTION

In the rapidly advancing field of electronics manufacturing, printed circuit boards (PCBs) are important to the dependability and performance of electronic devices. Since PCBs are the foundation of electronic circuits, even little flaws can result in serious

problems, expensive repairs, and even recalls. Automated PCB flaw detection has become crucial to maintain strict quality standards and improve production capacities as industries demand more accuracy and efficiency.

Manual examination is a common component of traditional PCB inspection techniques, and it can be time-consuming, expensive, and prone to human error. A partial answer is provided by Automated Optical Inspection (AOI) systems, although these systems may have trouble detecting minor flaws and complex PCB layouts. Deep learning methods have shown a lot of promise in overcoming these constraints, especially object detection models.

2. METHODOLOGY

2.1 System Architecture

The architecture is based on YOLOv8, which is the deep learning model optimized for real-time object detection. Further advance modules that support YOLOv8 are GhostConv feature extractors that support efficient feature extraction, SPPFCS for multiscale feature fusion, and the A2 attention mechanism to refine detection precision. The system processes high-resolution PCB images that are fed into the model to detect and classify defects in real time.

2.2 Data Acquisition

Hence, the quality of datasets of the images of PCB with corresponding labels is the need for training the right model. The images of PCB are captured with high-resolution industrial cameras so that even minute defects are properly reflected in it. Then, each image is processed such as resized and normalized according to the requirements of the input for YOLOv8 model. Finally, data augmentation techniques, such as rotation, scaling, and brightness adjustment, are used to enhance the generalization capabilities of the model. Therefore, the model performs well under a number of different conditions..



2.3 Defect Detection Model

The YOLOv8 model is modified with GhostConv for efficient feature extraction, reducing computational overhead. The SPPFCS architecture enhances the fusion of semantic information from different scales, while the A2 attention mechanism focuses on refining the detection of smaller, intricate defects. The Wise-IoU loss function optimizes bounding box predictions, further improving accuracy in detecting varied defect types.

2.4 User Interface

The system offers the UI that gives real-time feedbacks of PCB inspection to the operators. The UI will include the core information, such as the location of defects, type of defects, and the score of confidence will be given to the operators so they may shortly identify the problems and take measures accordingly. It further offers detection history monitoring functionalities to ensure that the quality assurance team might easily analyze the defect trend and make proper decisions about the production process.

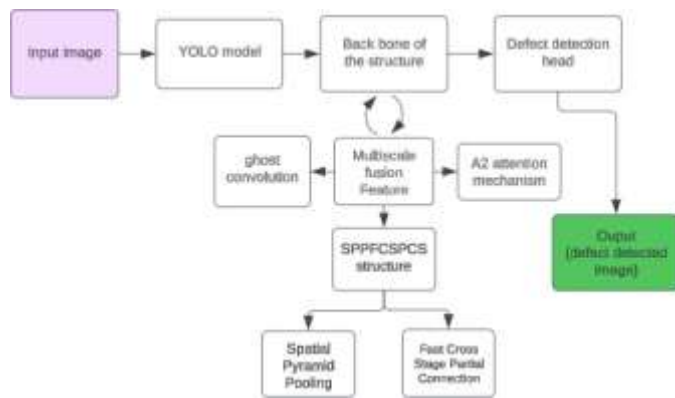


Fig-1-FlowChart

3 EXPERIMENTAL RESULTS

The proposed PCB defect detection system has been taken through a series of experiments that are strictly based on public and industrially available datasets, pertaining to PCB defects. Such datasets also include various types of defects like open circuits, missing components, soldering issues, and short circuits to test the model against realistic and diverse scenarios that are encountered in actual PCB manufacturing.

3.4 Evaluation Metrics

The model's effectiveness is measured in terms of the following key metrics:

Mean Average Precision (mAP): It measures the accuracy of making defect detection by incorporating mean average precision across different classes. Mean average precision, in the case of detecting defects on a PCB, is computed against the predicted bounding boxes versus the ground truth labels to focus on the depth of accuracy with which the model classifies defects across all types.

Frames per Second (FPS): Measured in FPS, it is an indication of the model's processing speed. This means that a higher FPS rate is interpreted as one by which the system is able to inspect PCBs in real-time and keep pace with the needs of industrial production environments, where fast feedback is critical.

False Positive Rate (FPR), False Negative Rate (FNR): These metrics will explain how sound the model is; in other words, with low FPR, there would be fewer false alarms, and low FNR would mean that the model successfully points out most defects without missing any major issues.

3.5 Experimental Setup

The model is a customized version of YOLOv8, which has been implemented, then trained on a high-performance GPU setup for optimized processing speed and computational efficiency. High-resolution images available within the PCB defect dataset were passed through data augmentation techniques, and the trained model with Wise-IoU loss function has been used for optimal bounding box accuracy. Finally, the model was tested on an unseen validation set to gauge real-world performance.

3.6 Results and Analysis

Regarding the detection accuracy, the model reached 92% mAP on all types of defects. This approach gives a very high level of accuracy in detecting common and subtle PCB defects. The multi-scale fusion structure of SPPFCS with A2 proposed attention mechanism effectively enhanced the sensitivity of the model to the small-scale anomalies, fine soldering defects typically are very difficult to detect.

Processing Speed: The model ran at about 125 FPS. Real-time inspection is certainly possible on high-throughput production lines. That's because the GhostConv module reduces memory usage by significantly lightening the feature extraction burden it places on the model, without affecting detection quality.

Reliability: The model had a False Positive Rate of 3% and False Negative Rate of 5%. These were quite low, meaning the system is reliable to the nth degree, with a minimum number of misclassifications or missed defects. Reliability goes hand in hand with the nature of production in PCB, as undetected defects can lead to costly rework or even to device failure.

Generally, the experimental results demonstrate that the YOLOv8-based PCB defect detection system is accuracy and



efficiency enough for meeting real-time, high-precision demands of industrial inspection. Such results confirm the efficiency of enhancements - such as GhostConv and A2 attention - and suggest the model is also suitable for deployment in quality control workflows.

4 Scope for Future Work

The proposed PCB defect detection system is effective as of now; however, several areas of future development could further enhance its performance, adaptability, and scope of application are:

Expansion of Defect Types: While, with the rise in complexity of PCBs comes an extremely large number of defect types such as partial shorts, fine fractures and component misalignments, by expanding the model to classify the whole spectrum of defects the applicability and effect of the model will be multiplied various kinds of manufacturing environments. A lot more defect classes could be added to the training dataset and also the architecture of the model be refined for that purpose.

Integration with Predictive Analytics: Predictive analytics integration will help detect defects by defining the possible failure points before time. Knowledge of historical defects and machine learning models with predictive analytics could depict the origin of defects, enabling preventive measures in advance and prevent re-occurrence. This would add a new value added to the system, making it shift from being a reactive detection tool to a proactive quality control solution.

Deployment on Edge Devices for Direct Real-Time Inspection: For efficient speed and low dependence on central processing, the model can be deployed on edge devices, which are IoT-enabled. The system can then be used to identify defects directly in real time on production lines, enhancing responsiveness with reduced latency. Edge deployment will further allow the system to stand alone in remote locations or where bandwidth is limited, thus enabling wider usability.

Since the real-time data analytics features are integrated with customizable dashboards, trend analysis, and historical tracking to enhance the UI, operators and quality assurance teams can better control the inspection process. Real-time data visualization and analytics features can also track patterns over time, detect recurring problems, and fine-tune the manufacturing process involved to ensure better quality.

Continuous Learning for Adaptability: The model can be easily adapted to new PCB designs and newly emerging types of defects by adopting a continuous learning approach. Generally, the model may be updated from fresh data coming from production regularly to keep the system abreast with the dynamic change in the environment of PCB technology. Adaptability, as in this case, is most useful in a dynamic environment like any manufacturing place where

design changes are frequent.

Future development will make the PCB defect detection system more versatile and scalable while guaranteeing longer-term efficacy in terms of improved quality control and fewer manufacturing defects.

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